

Notice to Suppliers



Sub Tier Escape Policy – Update (July 2025)

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Business Unit: Quality

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Issue: 2
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For the attention of Quality & Technical Directors

Scope/Applicability:

All suppliers of products for Civil and Defence Aerospace engine programmes not delivering to Rolls-Royce on direct Purchase Orders

Dear Supply Partner,

In NTS 586, we shared a change in the Rolls-Royce Civil Aerospace Notice of Escape Policy to Increase visibility and support risk reduction across our Raw Material and Special Process supply chain. We are now taking this further to include all sub tier supplier notice of escapes.

Following the reorganisation of the Rolls-Royce Procurement organisation, this NTS supersedes NTS 586 and expands the scope to include suppliers previously aligned to the Rolls-Royce Defence organisation and all levels of our Sub Tier supply chain that hold a Rolls-Royce certificate of Approval (CoA) and supply products to any Rolls-Royce product.

Therefore, any Rolls-Royce approved sub-tier supplier that identifies that non-conformance has escaped from their business is now required to notify Rolls-Royce using the email addresses below:

- North American Based Suppliers: NASupplierEscapes@rolls-royce.com
- Rest of the World: quality.notification@rolls-royce.com

The standard Notice of Escape template shall be used, which can be found at the location below; the subject of the email should start with the text "Sub Tier Escape – Vendor Code"

- Global Supplier Portal > SABRe 4 > Civil and Defence Aerospace > Forms, Briefs & Guidance > 8.7 Control of Nonconforming Outputs > Notice of Escape Template.ppt

Note 1: This does not remove your responsibility to inform and work with your direct customer where an escape has occurred.

Note 2: If an escape to Rolls-Royce is confirmed, the first tier supplier still has responsibility to submit a Notice of Escape to Rolls-Royce as per SABRe and NTS630.

Action Required:

Please cascade the content of this communication as appropriate. For any questions or further information please contact your Rolls-Royce Purchasing contact.

NTS Category:
Quality

Authorised by:
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