

Notice to Suppliers



Sub Tier Escape Policy – Update (July 2025)

Originator: Ian Miller
Job Title: Head of Supplier Quality
Business Unit: Quality

NTS Number: 631
Issue: 1
Date: 4 July 2025

For the attention of Quality & Technical Directors

Scope/Applicability:

All suppliers of products for Civil and Defence Aerospace engine programmes not delivering to Rolls-Royce on direct Purchase Orders

Dear Supply Partner,

In NTS 586, we shared a change in the Rolls-Royce Civil Aerospace Notice of Escape Policy to Increase visibility and support risk reduction across our Raw Material and Special Process supply chain. We are now taking this further to include all sub tier supplier notice of escapes into any tier of our Supply Chain.

Following the reorganisation of the Rolls-Royce Procurement organisation, this NTS supersedes NTS 586 and expands the scope to include suppliers previously aligned to the Rolls-Royce Defence organisation and all levels of our Sub Tier supply chain that supply products to any Rolls-Royce product at any level in the supply chain. Therefore, any Civil or Defence suppliers shall now follow the instructions below.

- Supplier Notices of Escape (ref SABRe 4.1 Clause 8.7) shall be submitted to the relevant central email inbox below for any escape even if not directly supplied to Rolls-Royce:

- o North American Based Suppliers: NASupplierEscapes@rolls-royce.com
- o Rest of the World: quality.notification@rolls-royce.com

Note: This does not remove your responsibility to work with your direct customer where an escape has occurred.

- The standard Notice of Escape template shall be used, which can be found at the following location, the Subject of the email should start with the following: Sub Tier Escape – Vendor Code.

o Global Supplier Portal > SABRe 4 > Civil and Defence Aerospace > Forms, Briefs & Guidance > 8.7 Control of Nonconforming Outputs > Notice of Escape Template.ppt

Action Required:

Please cascade the content of this communication as appropriate. For any questions or further information please contact your Rolls-Royce Purchasing contact.

NTS Category:

Quality

Authorised by:

Ian Miller
Head of Supplier Quality