

Quality Clause 240508 - CVN Eye Bolt Requirements for Precision Products, SAP Vendor #709833 (08/22/18)

Supply material as stated on drawing for 5.00" E/Bolts Item 15: Forged Steel per MIL-S-24093 Class B, Type 1 and 4.50" E/Bolts Item 18: Forged Steel MIL-S-24093 Class H, Type V with chemical/physical certifications.

Upon completion of machining and thread inspection with certified go/no-go ring gages, eye bolts are sent for magnetic particle testing (MT) per ASTM A275 and load tested per NAV-FAC P-307 at two hundred percent (200%) of the rated load capacity requirement. The certification documents attesting to acceptable testing are to be provided to the Rolls-Royce Pascagoula QA Supervisor.